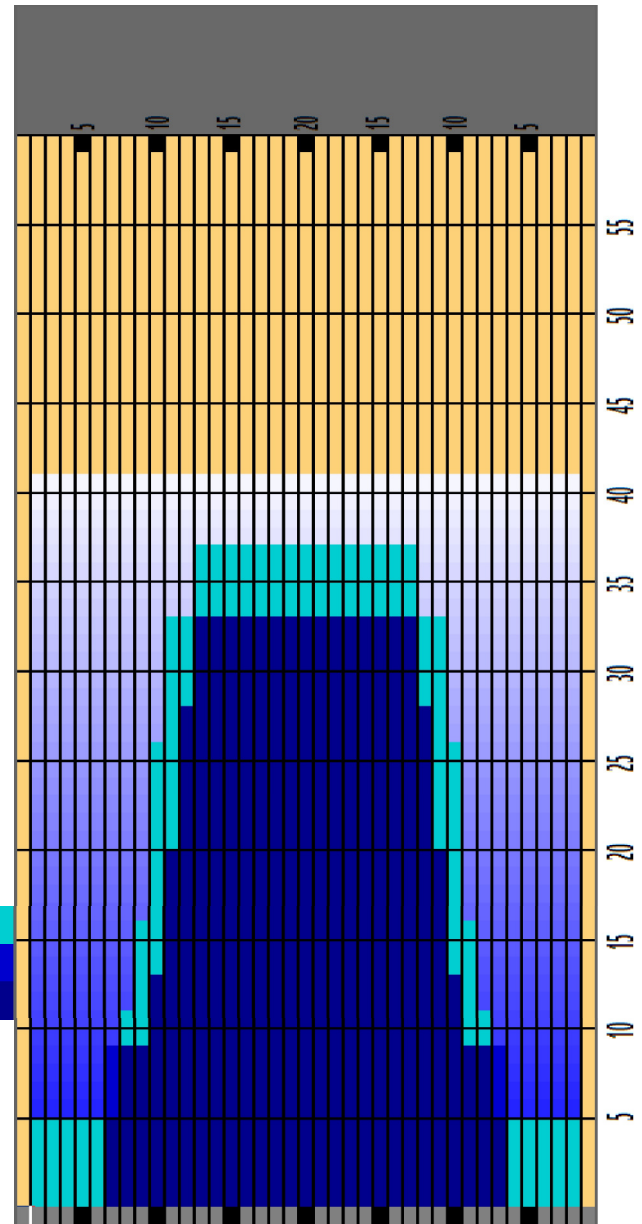


Oil Pattern Distance	41	Reverse Brush Drop	34	Oil Per Board	40 ul
Forward Oil Total	16 mL	Reverse Oil Total	9.36 mL	Volume Oil Total	25.36 mL
Tank Configuration	N/A	Tank A Conditioner	Navigate	Tank B Conditioner	Navigate

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	14	3	A	148	0.0	5.9	5.9	5920
2	8L	8R	2	18	3	A	50	5.9	11.0	5.1	2000
3	9L	9R	2	18	3	A	46	11.0	16.1	5.1	1840
4	10L	10R	4	18	3	A	84	16.1	26.3	10.2	3360
5	11L	11R	3	18	3	A	57	26.3	33.9	7.6	2280
6	13L	13R	1	22	3	A	15	33.9	37.0	3.1	600
7	2L	2R	0	26	3	A	0	37.0	41.0	4.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	41.0	33.0	-8.0	0
2	13L	13R	2	18	3	A	30	33.0	27.9	-5.1	1200
3	12L	12R	3	18	3	A	51	27.9	20.3	-7.6	2040
4	11L	11R	3	18	3	A	57	20.3	12.7	-7.6	2280
5	10L	10R	2	14	3	A	42	12.7	8.8	-3.9	1680
6	7L	7R	2	14	3	A	54	8.8	4.9	-3.9	2160
7	2L	2R	0	10	3	A	0	4.9	0.0	-4.9	0



Cleaner Ratio Main Mix                    5:1            Forward  
 Cleaner Ratio Back End Mix            5:1            Reverse  
 Cleaner Ratio Back End Distance       59            Combined  
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	6.36	1.73	1	1	1.73	6.36

