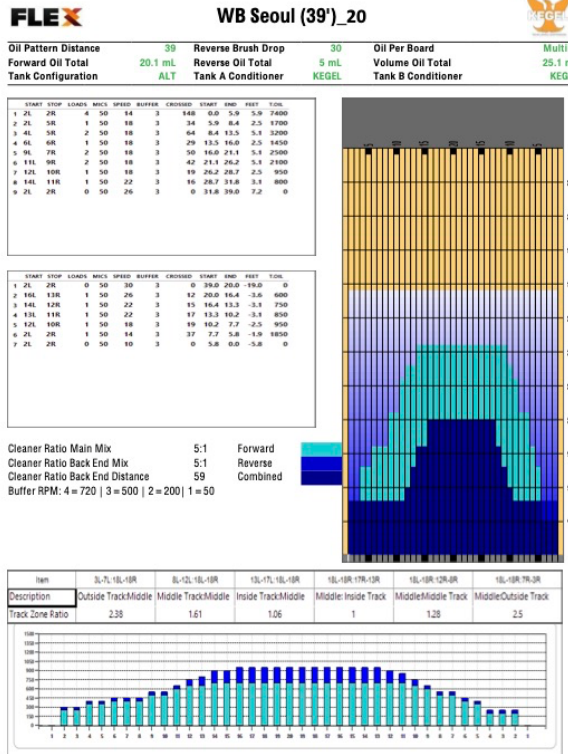
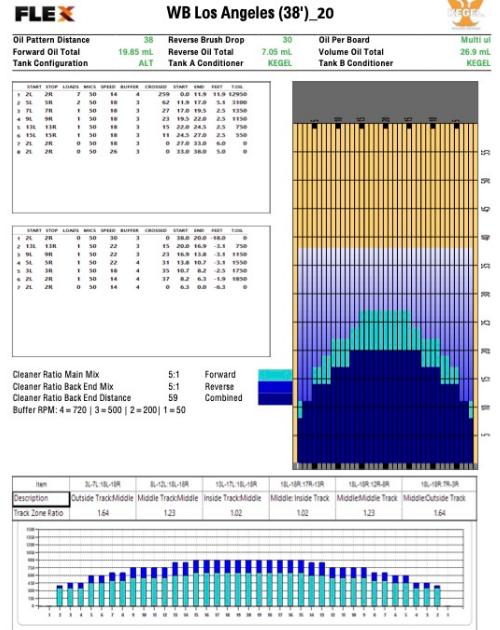
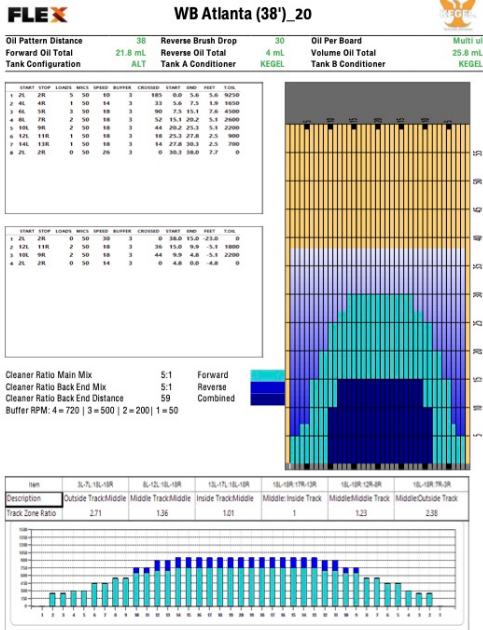


Bank 30 Patterns



Bank 40 Patterns

FLEX WB Tokyo (42')_20

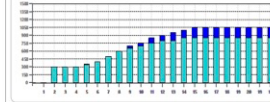
Oil Pattern Distance 42 Reverse Brush Drop 31 Oil Per Board Multi ul
 Forward Oil Total 23.95 mL Reverse Oil Total 3.4 mL Volume Oil Total 27.35 mL
 Tank Configuration ALT Tank A Conditioner KEGEL Tank B Conditioner KEGEL

START	STOP	LOADS	MIX	SPEED	BUFFER	CROSSED	START	END	FEET	TOL	
1	2L	2R	0	50	14	3	222	0.0	9.9	9.9	11100
2	1L	5R	1	50	14	3	31	7.9	11.8	1.9	15100
3	4L	4R	1	50	14	3	29	11.8	13.7	1.9	14500
4	7L	7R	2	50	14	3	54	13.7	15.6	1.9	17000
5	8L	8R	2	50	14	3	50	17.6	21.5	3.9	21000
6	10L	10R	1	50	14	3	23	21.5	23.4	1.9	11500
7	11L	10R	1	50	18	3	21	23.4	25.9	2.5	10500
8	11L	11R	1	50	18	3	19	25.9	28.4	2.5	9500
9	11L	12R	1	50	18	3	17	28.4	30.9	2.5	8500
10	14L	14R	1	50	18	3	13	30.9	33.4	2.5	8000
11	2L	2R	0	50	18	3	0	33.4	36.0	2.6	0
12	2L	2R	0	50	26	3	0	36.0	42.0	6.0	0

START	STOP	LOADS	MIX	SPEED	BUFFER	CROSSED	START	END	FEET	TOL	
1	2L	2R	0	50	30	3	0	42.0	18.0	-24.0	0
2	11L	11R	1	50	22	3	11	18.0	14.9	-3.1	9500
3	11L	13R	1	50	18	3	15	14.9	16.4	-1.5	7500
4	11L	11R	1	50	18	4	19	12.4	9.9	-2.5	9500
5	8L	8R	1	50	18	4	23	9.9	7.4	-2.5	11500
6	2L	2R	0	50	14	4	0	7.4	6.0	-1.4	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50
 Drop/Brush 31'

Item	3L-7L, 1L-1R	8L-12L, 1L-1R	13L-17L, 1L-1R	18L-19R, 1R-1R	18L-19R, 1R-1R	18L-19R, 1R-1R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	2.84	1.38	1.03	1.03	1.38	2.84



FLEX WB Athens (40')_20

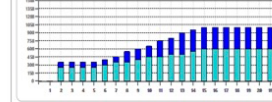
Oil Pattern Distance 40 Reverse Brush Drop 32 Oil Per Board Multi ul
 Forward Oil Total 16.65 mL Reverse Oil Total 9.9 mL Volume Oil Total 26.55 mL
 Tank Configuration ALT Tank A Conditioner KEGEL Tank B Conditioner KEGEL

START	STOP	LOADS	MIX	SPEED	BUFFER	CROSSED	START	END	FEET	TOL	
1	2L	2R	0	50	14	3	185	0.0	7.9	7.9	9250
2	4L	4R	1	50	14	3	30	7.9	9.8	1.9	13500
3	7L	6R	1	50	18	3	28	9.8	12.3	2.5	14000
4	10L	8R	1	50	18	3	24	12.3	14.8	2.5	12000
5	10R	8R	1	50	18	3	22	14.8	17.3	2.5	11000
6	12L	11R	1	50	18	3	18	17.3	19.8	2.5	9000
7	14L	13R	1	50	18	3	14	19.8	22.3	2.5	7000
8	15L	14R	1	50	18	3	12	22.3	24.8	2.5	6000
9	2L	2R	0	50	22	3	0	24.8	33.0	6.2	0
10	2L	2R	0	50	30	3	0	33.0	40.0	7.0	0

START	STOP	LOADS	MIX	SPEED	BUFFER	CROSSED	START	END	FEET	TOL	
1	2L	2R	0	50	30	3	0	40.0	22.0	-18.0	0
2	11L	12R	2	50	18	3	32	22.0	16.9	-5.1	19000
3	11L	10R	2	50	18	3	40	16.9	11.8	-5.1	20000
4	8L	7R	2	50	14	3	52	11.8	7.9	-3.9	20000
5	2L	2R	0	50	18	3	74	7.9	5.1	-2.8	31000
6	2L	2R	0	50	30	3	0	5.1	0.0	-5.1	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L, 1L-1R	8L-12L, 1L-1R	13L-17L, 1L-1R	18L-19R, 1R-1R	18L-19R, 1R-1R	18L-19R, 1R-1R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	2.63	1.49	1.03	1.01	1.35	2.38



FLEX WB Montreal (41')_20

Oil Pattern Distance 41 Reverse Brush Drop 34 Oil Per Board Multi ul
 Forward Oil Total 21.005 mL Reverse Oil Total 5.885 mL Volume Oil Total 26.89 mL
 Tank Configuration ALT Tank A Conditioner KEGEL Tank B Conditioner KEGEL

START	STOP	LOADS	MIX	SPEED	BUFFER	CROSSED	START	END	FEET	TOL	
1	2L	2R	0	50	18	4	185	0.0	10.2	10.2	9800
2	5L	5R	1	50	18	3	31	10.2	12.7	2.5	15500
3	6L	6R	1	50	18	3	29	12.7	15.2	2.5	14500
4	7L	7R	2	50	18	3	34	15.2	20.3	5.1	17000
5	8L	8R	1	50	18	3	25	20.3	22.8	2.5	12500
6	10L	10R	1	50	18	3	21	22.8	25.3	2.5	10500
7	11L	11R	1	50	18	3	19	25.3	27.8	2.5	9500
8	12L	12R	1	50	18	3	17	27.8	30.3	2.5	8500
9	13L	13R	1	50	22	3	15	30.3	33.4	3.1	7500
10	14L	14R	1	50	22	3	13	33.4	36.5	3.1	6500
11	2L	2R	0	50	26	2	0	36.5	41.0	4.5	0

START	STOP	LOADS	MIX	SPEED	BUFFER	CROSSED	START	END	FEET	TOL	
1	2L	2R	0	50	30	3	0	41.0	20.0	-21.0	0
2	12L	10R	1	55	22	3	19	20.0	16.9	-3.1	10400
3	11L	9R	2	55	18	4	42	16.9	11.8	-5.1	23100
4	10L	8R	2	55	18	4	46	11.8	6.7	-5.1	25300
5	2L	2R	0	50	18	4	0	6.7	0.0	-6.7	0

Cleaner Ratio Main Mix 5:1 Forward
 Cleaner Ratio Back End Mix 5:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50

Item	3L-7L, 1L-1R	8L-12L, 1L-1R	13L-17L, 1L-1R	18L-19R, 1R-1R	18L-19R, 1R-1R	18L-19R, 1R-1R
Description	Outside Track/Middle	Middle Track/Middle	Inside Track/Middle	Middle Inside Track	Middle/Middle Track	Middle/Outside Track
Track Zone Ratio	3.1	1.49	1.01	1.01	1.29	3.1

