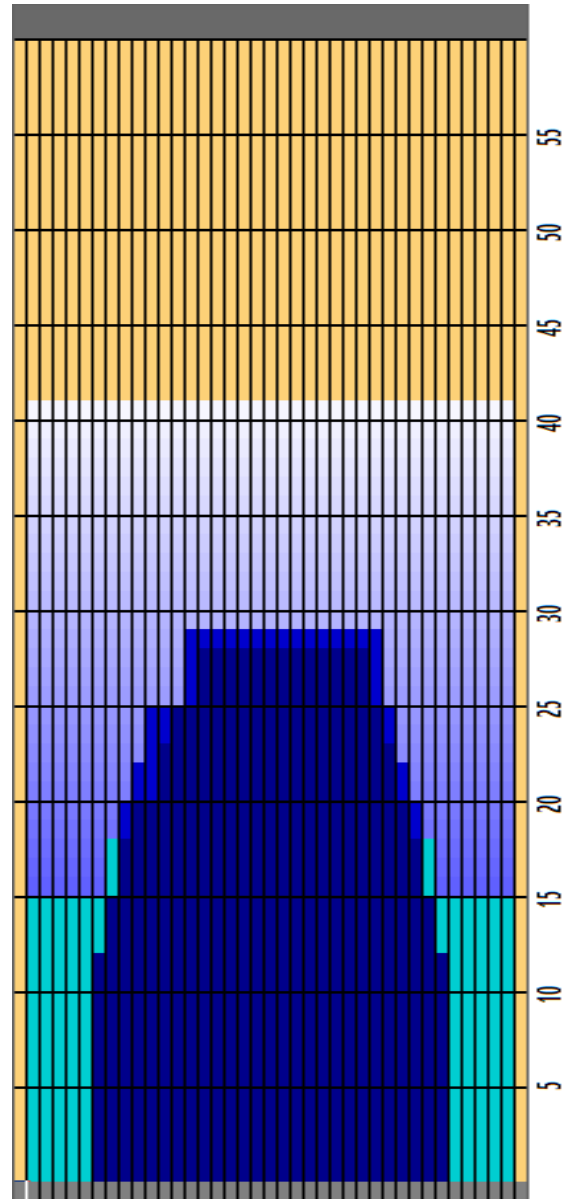


Oil Pattern Distance	41	Reverse Brush Drop	37	Oil Per Board	Multi ul
Forward Oil Total	21.3 mL	Reverse Oil Total	7.2 mL	Volume Oil Total	28.5 mL
Tank Configuration	A-B	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	9	50	14	3	333	0.0	15.8	15.8	16650
2	8L	8R	1	50	18	3	25	15.8	18.3	2.5	1250
3	10L	10R	1	50	18	3	21	18.3	20.8	2.5	1050
4	12L	11R	1	50	18	3	18	20.8	23.3	2.5	900
5	13L	12R	1	50	18	3	16	23.3	25.8	2.5	800
6	15L	13R	1	50	18	3	13	25.8	28.3	2.5	650
7	2L	2R	0	50	18	3	0	28.3	33.0	4.7	0
8	2L	2R	0	50	22	3	0	33.0	37.0	4.0	0
9	2L	2R	0	50	30	2	0	37.0	41.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	BUFFER	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	40	30	2	0	41.0	29.0	-12.0	0
2	14L	12R	1	40	26	3	15	29.0	25.4	-3.6	600
3	11L	11R	1	40	22	3	19	25.4	22.3	-3.1	760
4	10L	10R	1	40	18	3	21	22.3	19.8	-2.5	840
5	9L	9R	2	40	18	3	46	19.8	14.7	-5.1	1840
6	8L	8R	1	40	18	4	25	14.7	12.2	-2.5	1000
7	7L	7R	2	40	14	4	54	12.2	8.3	-3.9	2160
8	2L	2R	0	40	14	4	0	8.3	0.0	-8.3	0



Cleaner Ratio Main Mix 4:1
 Cleaner Ratio Back End Mix 6:1
 Cleaner Ratio Back End Distance 37
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 60

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	2.19	1.34	1.03	1	1.29	2.19

